

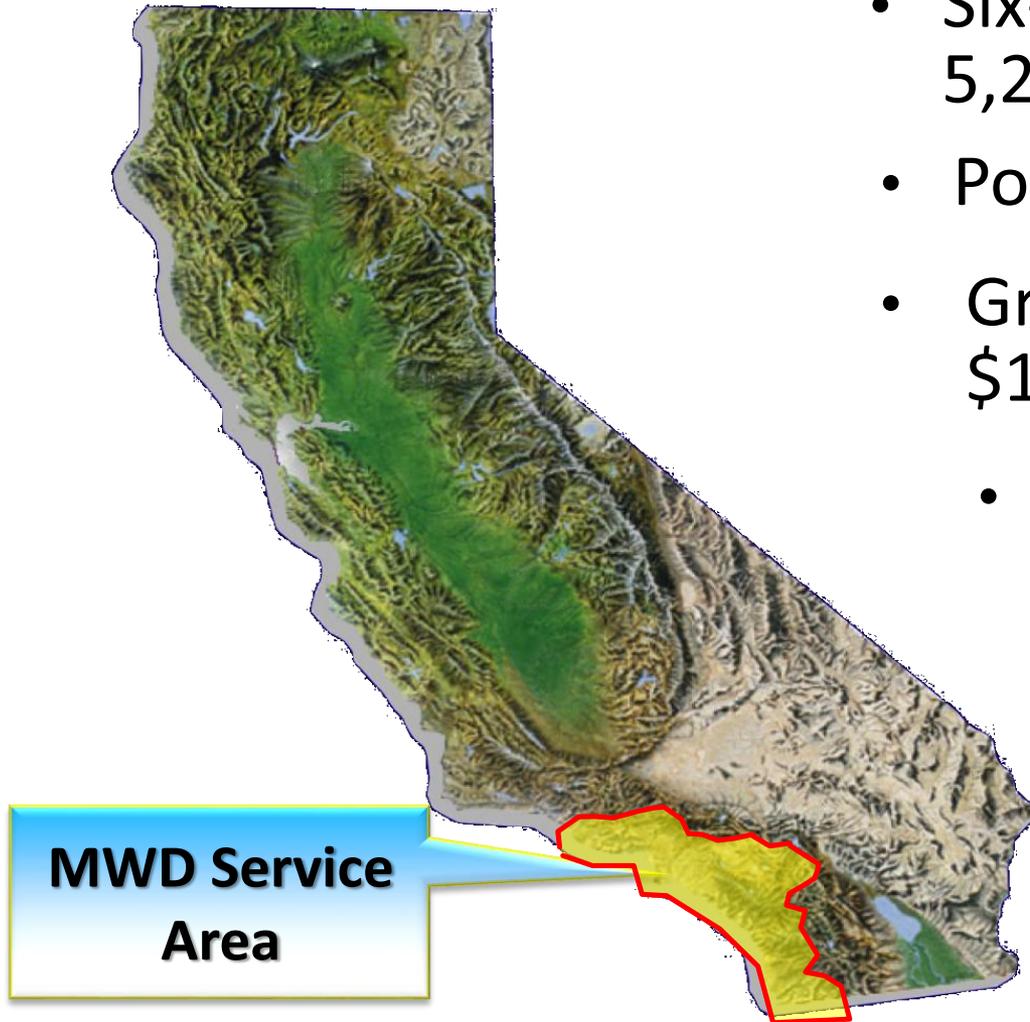
Metropolitan's PCCP Rehab Program



Metropolitan Water District

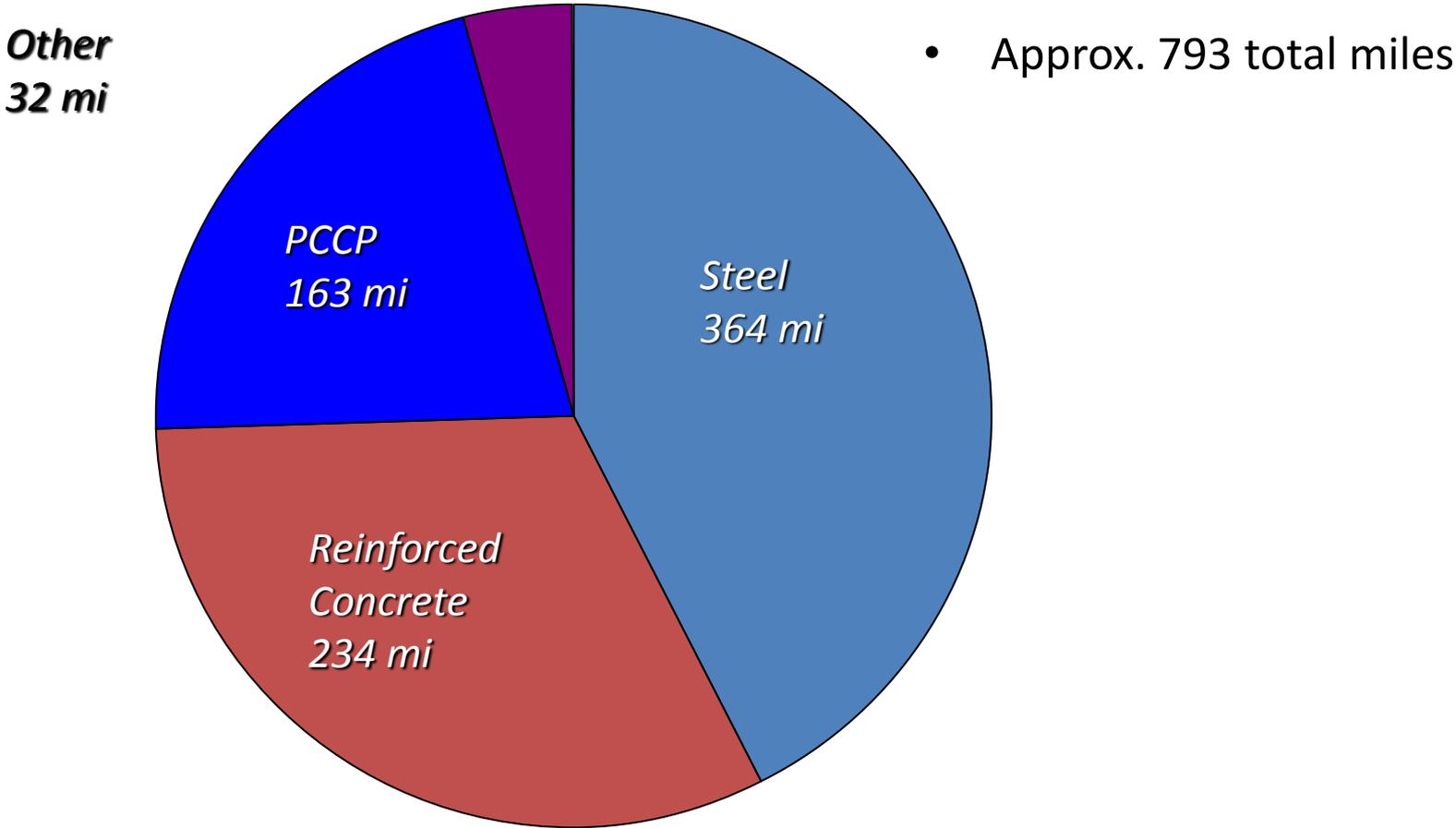
- Special district of the State of California
- Formed in 1928, under authority of MWD Act
- Primary purpose: provide supplemental water at wholesale rates to its member agencies
- 26 member public agencies
 - 14 cities
 - 11 municipal water districts
 - one county water authority
- Governed by 37-member Board of Directors

Metropolitan Water District of So. California



- Six-County Service Area: 5,200 square miles
- Population: 19 million
- Gross Domestic Product: \$1 Trillion
- Projected growth: ~220,000 people/year
- MWD provides 40 to 60 percent of Southern California's water supply

Metropolitan Pipelines



- PCCP Challenges for MWD
 - Assessment Program for PCCP
 - Assessment
 - Protection
 - Determine when to fix distressed PCCP
 - Determine method for fixing distressed PCCP
 - Systematic Rehabilitation of Most at Risk PCCP

PCCP Assessment Strategy

- Began comprehensive program in 1996
- Program Components
 - Inspect
 - Protect
 - Evaluate
 - Repair



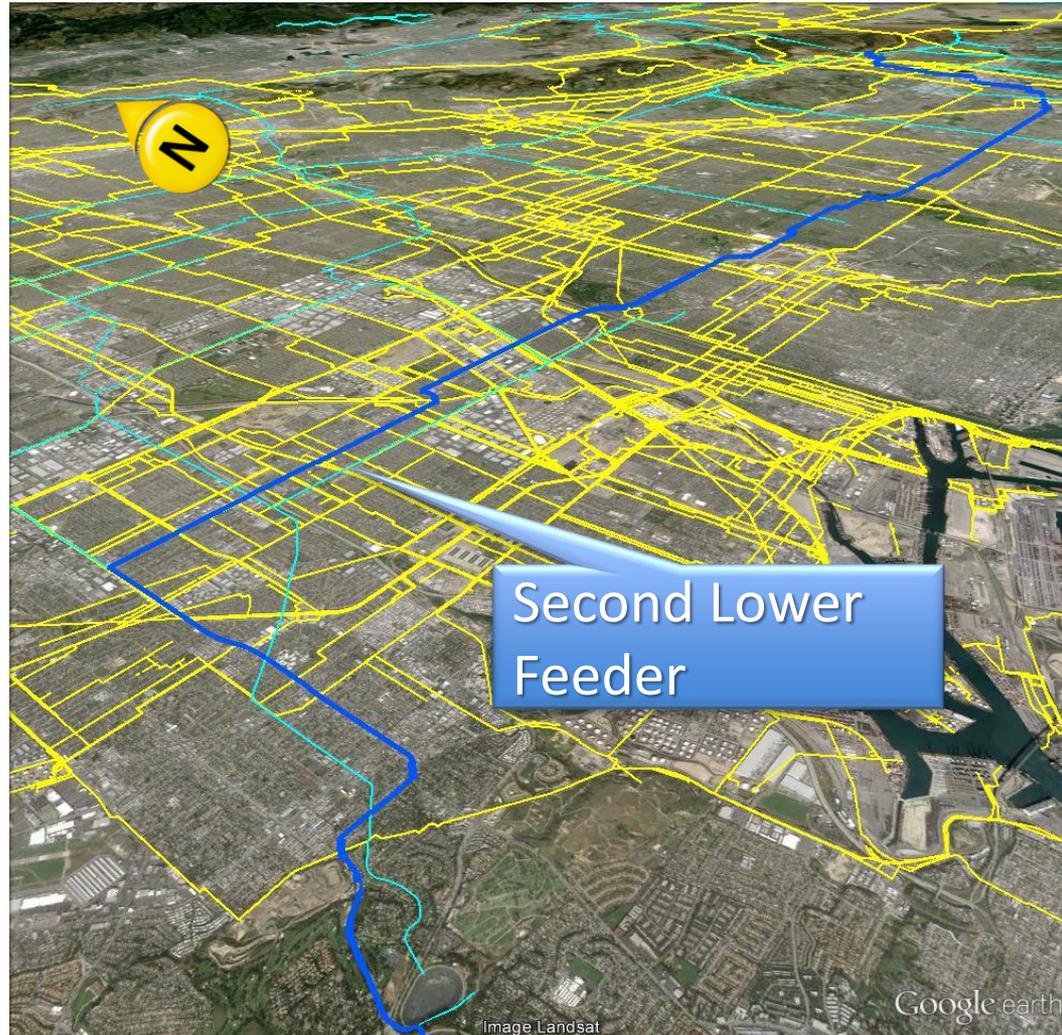
Electromagnetic Inspections

- Electromagnetic conducted annually
 - Analysis identifies wirebreak locations (+/- 6")
 - Analysis quantifies number of wire breaks
- 35-40 miles inspected yearly
- One cycle of inspection (163 miles) takes 5 years
- All 163 miles – inspected 2-3 times



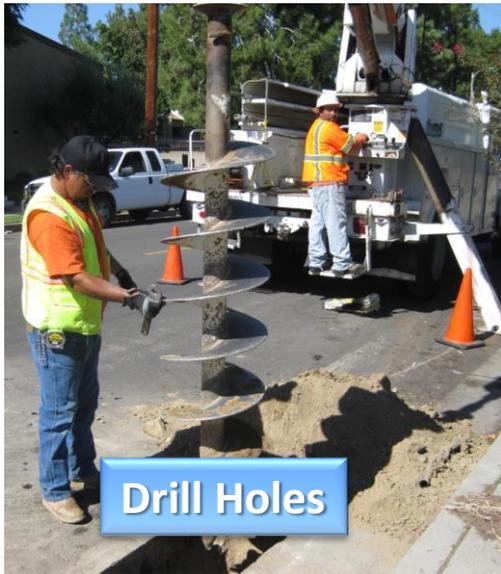
Protection - Stray Current

- Cathodic protection systems on other oil & gas lines affect MWD pipelines
- Stray current leads to metal loss on PCCP
- High levels of stray currents
- To Protect PCCP MWD conducts corrosion surveys every 1-2 years



Protection - Stray Current Drain Installations

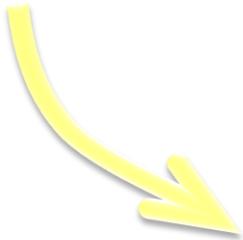
- Prevent metal loss
- Over 80 stray current installation last 3 years
- Project costs over \$5 million



Drill Holes



Repair Street Surface



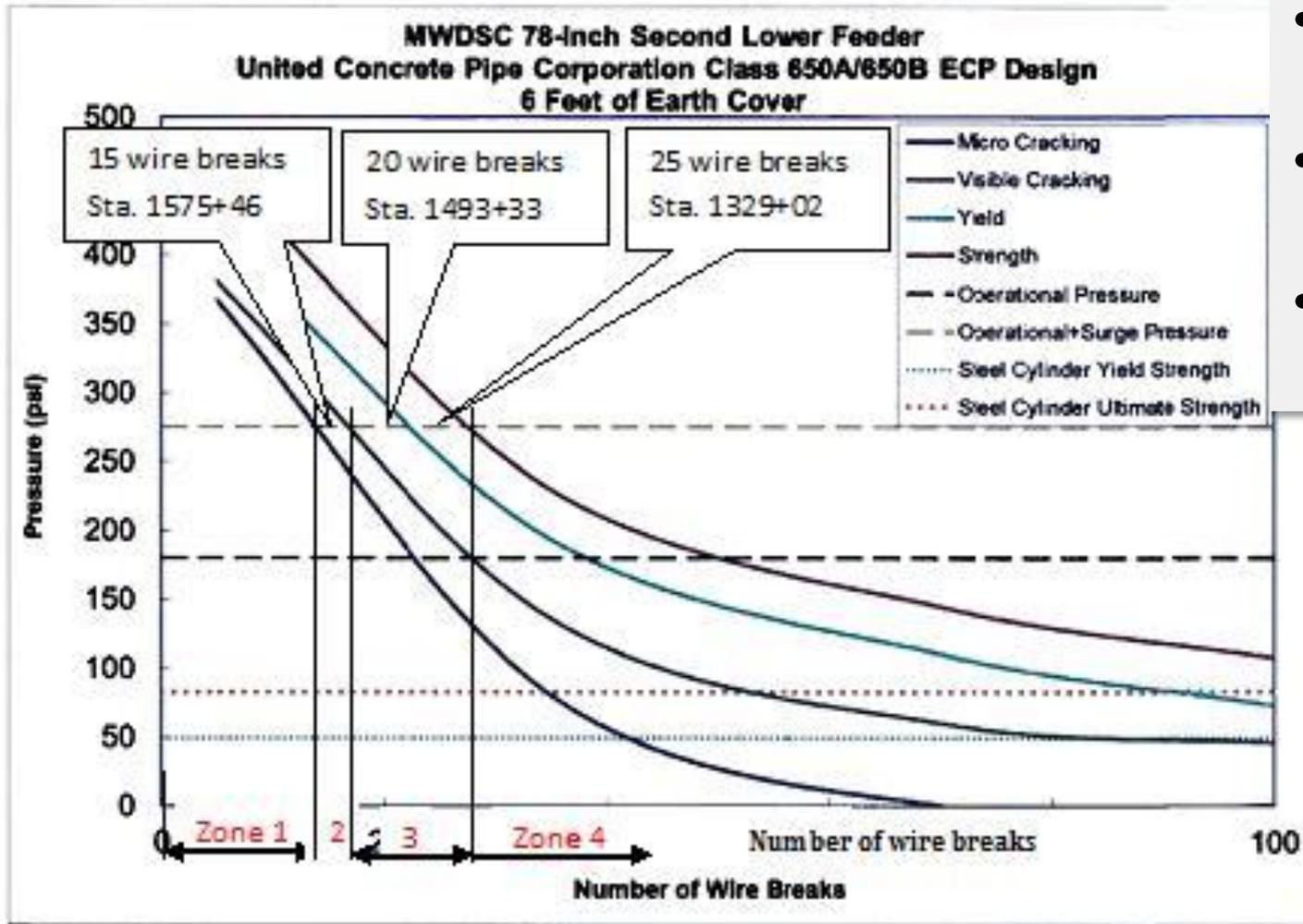
Install Anodes



Install Header Cable Between Anodes



Evaluation of RFEC Results

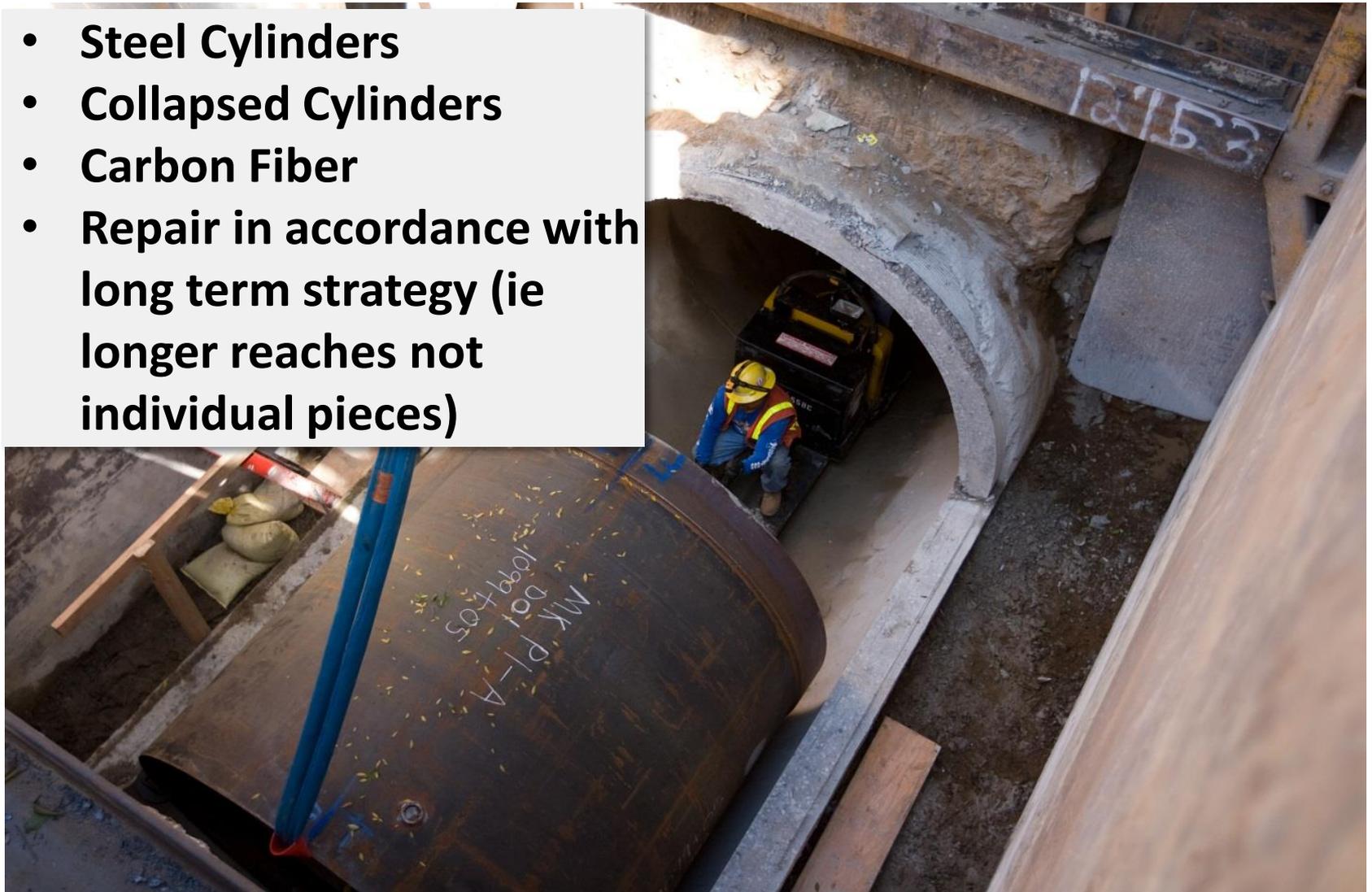


- Zone 1 – Monitor
- Zone 2 – Plan repair
- Zone 3 & 4 – Urgent Repair

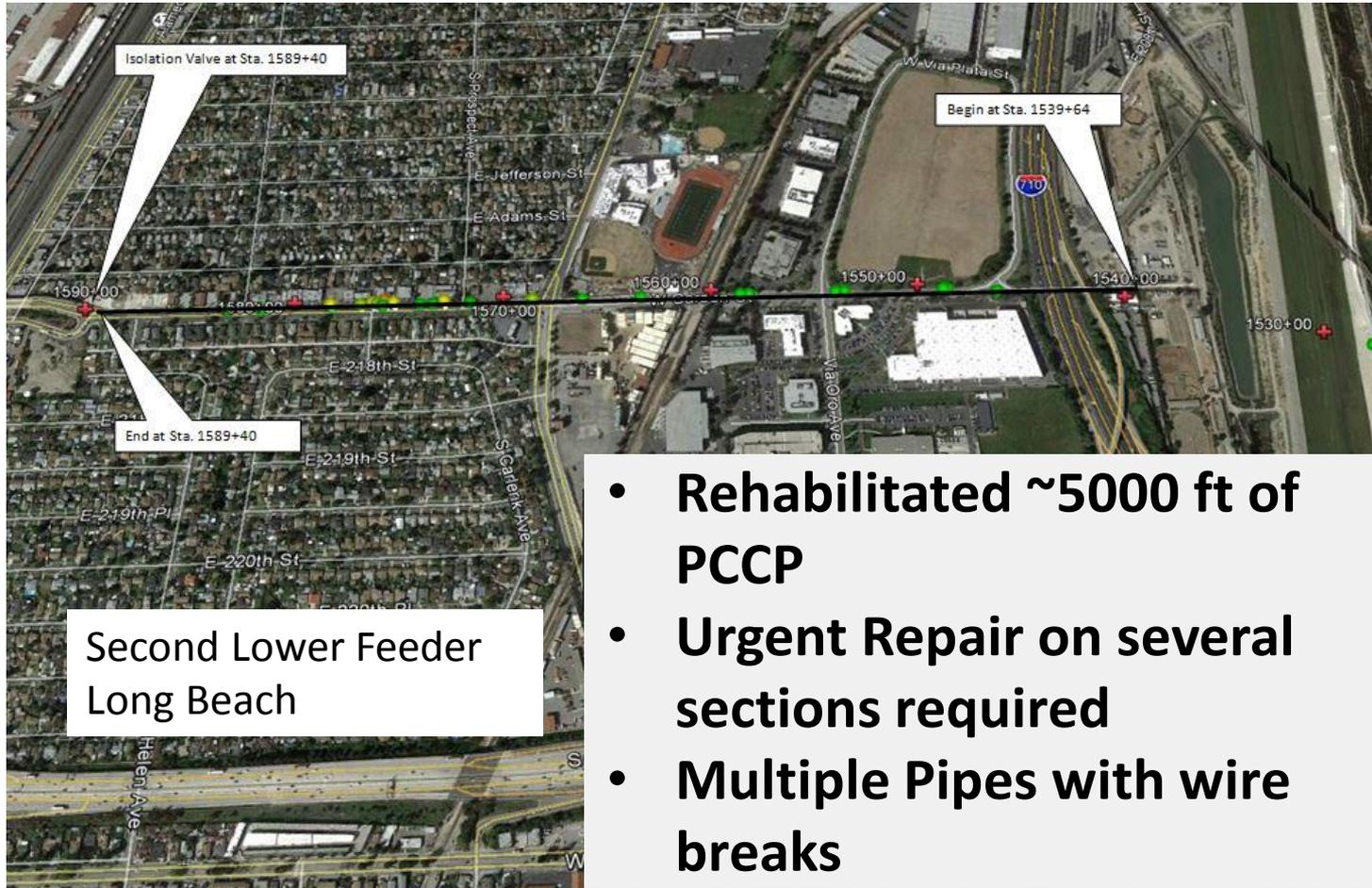
Figure ES.1: Performance Curve for the 78-Inch Class 650A/650B Pipe Design

Urgent Repairs -Methods

- **Steel Cylinders**
- **Collapsed Cylinders**
- **Carbon Fiber**
- **Repair in accordance with long term strategy (ie longer reaches not individual pieces)**



Urgent Repairs -Example



Urgent Repairs

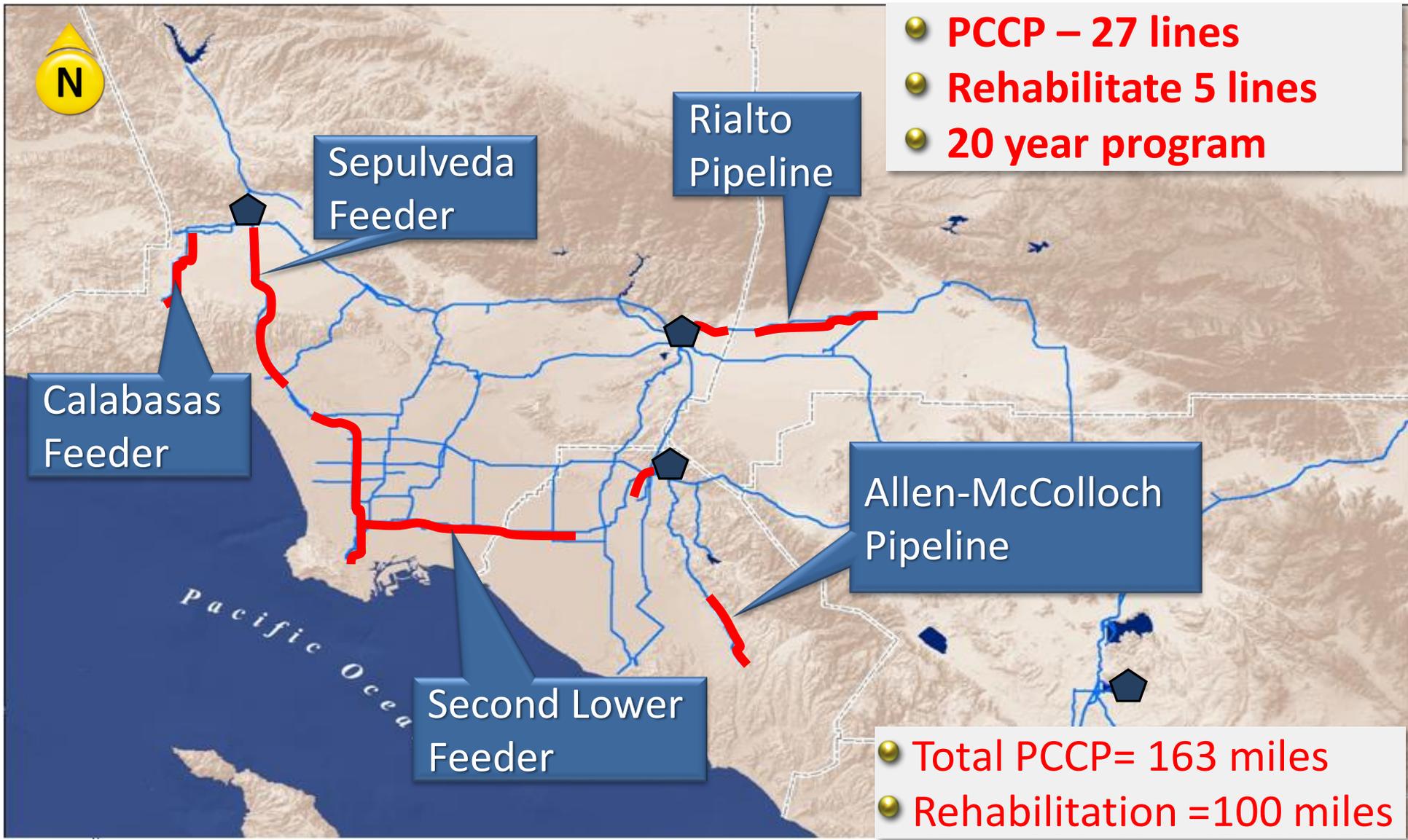
- Since 1999
- ~20,000 feet repaired on 12 feeders
- Range spent on individual pipelines - \$0 to \$24 M
- 70% of repair cost on 5 feeders
- Total repair costs - \$82 M



New Strategy – Systematic Replacement

- Systematic Replacement of 5 most at risk pipelines
 - Cost of systematic rehabilitation is less than piecemeal approach
 - Extensive repair history
 - Located in corrosive soils
 - Proximity to stray currents
 - Systematically rehabilitate entire pipeline
- Little or no deterioration in the other 22 pipelines
- Continue to Monitor all PCCP Pipelines which are not experiencing significant degradation

PCCP Lines To Be Rehabilitated

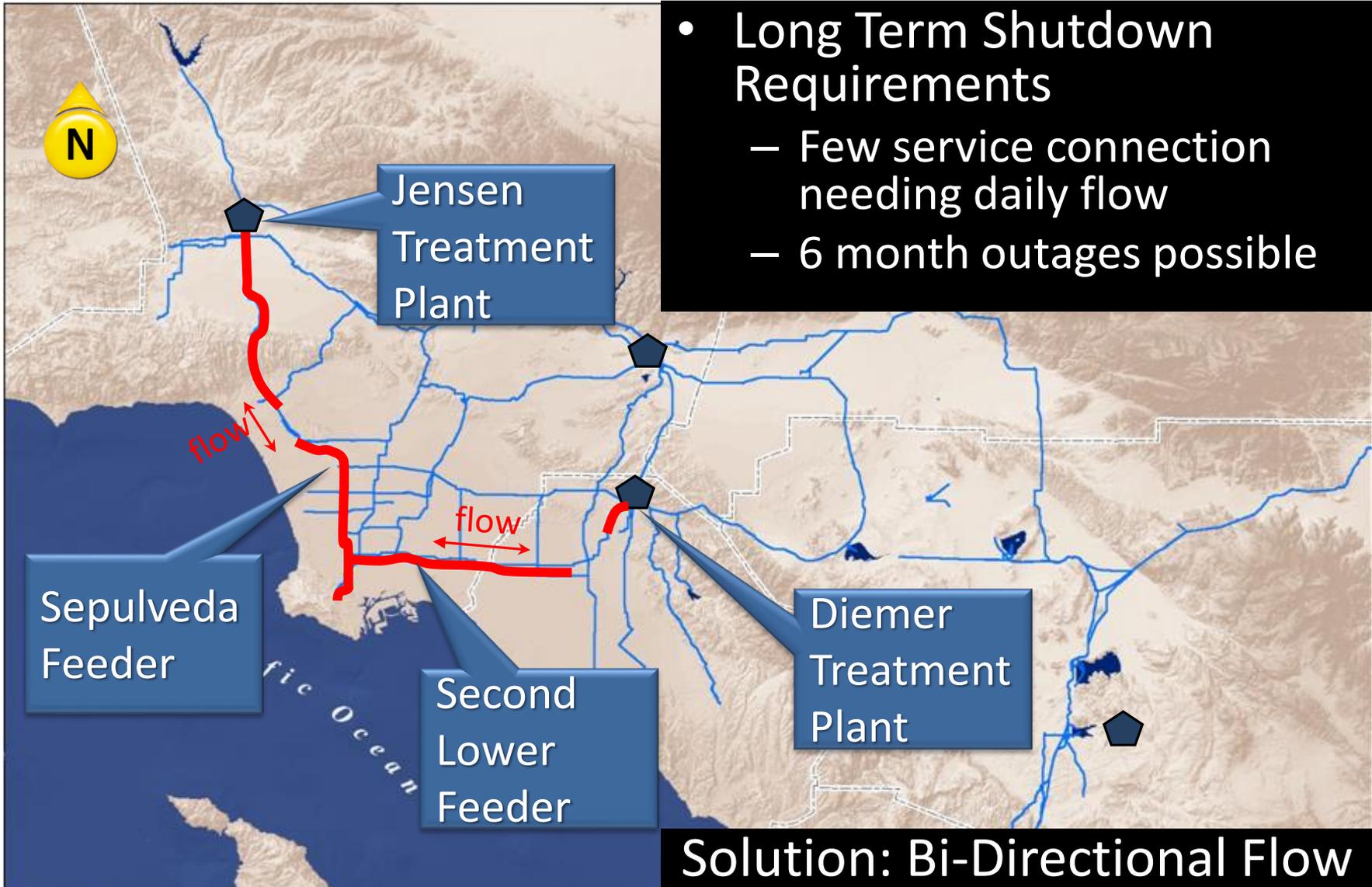


PCCP Rehabilitation Challenges

- Shutdowns / Member Agency Demands
- Minimize Hydraulic Losses
- Environmental Clearance
- Valve Size, Type and Procurement strategy
 - Want to install valves and not have to store them
- Length of Program

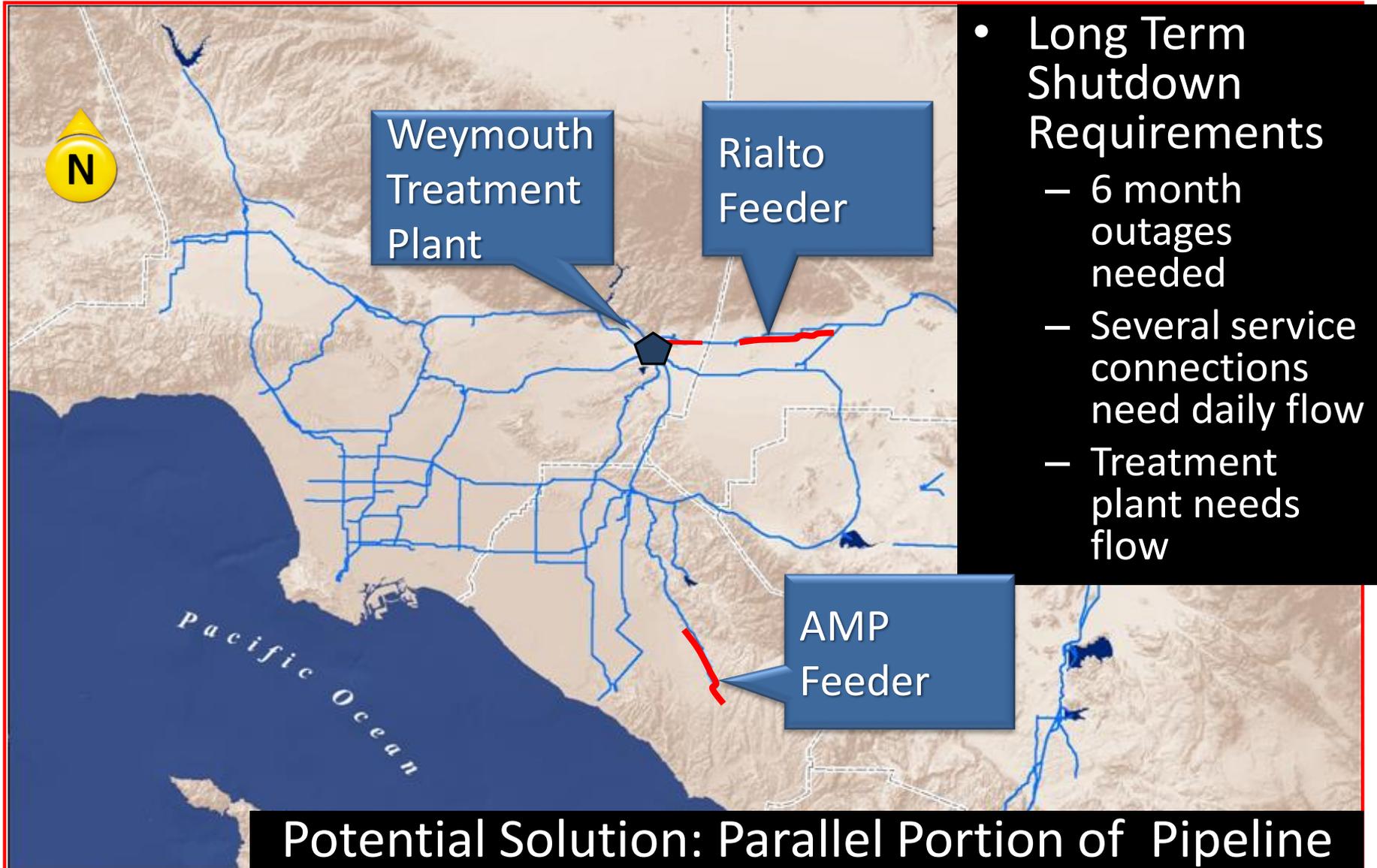
Shutdown Challenges

- Long Term Shutdown Requirements
 - Few service connection needing daily flow
 - 6 month outages possible



Solution: Bi-Directional Flow

Shutdown Challenges – Rialto/AMP



Construction Methodology

- Line PCCP w/
Steel Cylinders
- Identify Access
Pits
 - Reduce Traffic
Impacts
 - Minimize Utility
Relocations
 - Space pits to
allow welding
 - Ensure worker
safety
- Reline with
Collapsed
Cylinders



Rehabilitate Entire Line

- Replace Sectionalizing Valves
- Replace Meters
- Replace Vacuum and Air Release Valves
- Add additional Sectionalizing Valves
 - Increase operational flexibility
 - Reduce dewatering time and amount water discharged to dewater line

Overall Program Benefits

- Proactive approach to rehabilitation of distressed PCCP
- Systematic, Comprehensive Plan
- Reduced cost by systematic replacement instead of monitor and piecemeal replacement
- Reduced risk of failure & service interruptions
- Planned Capital Expenditures
- Increase long term reliability

