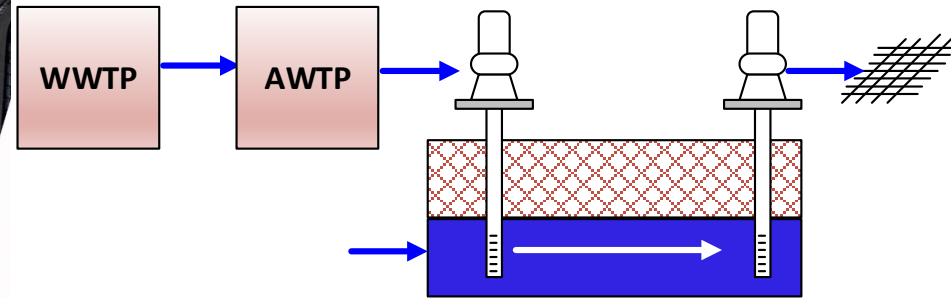
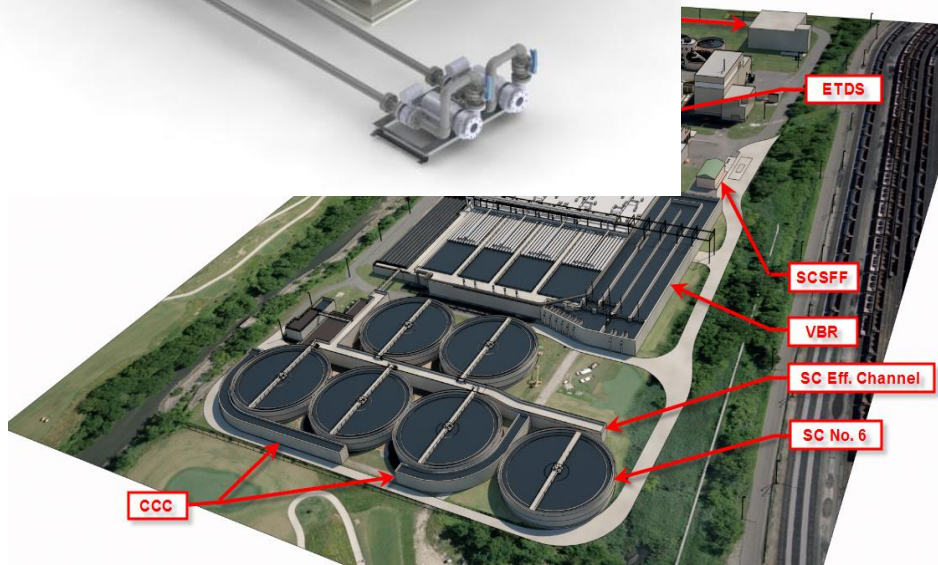
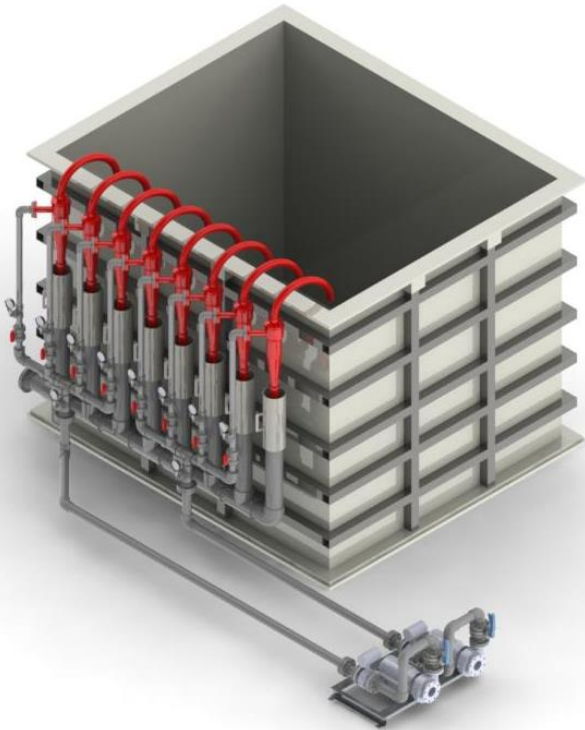
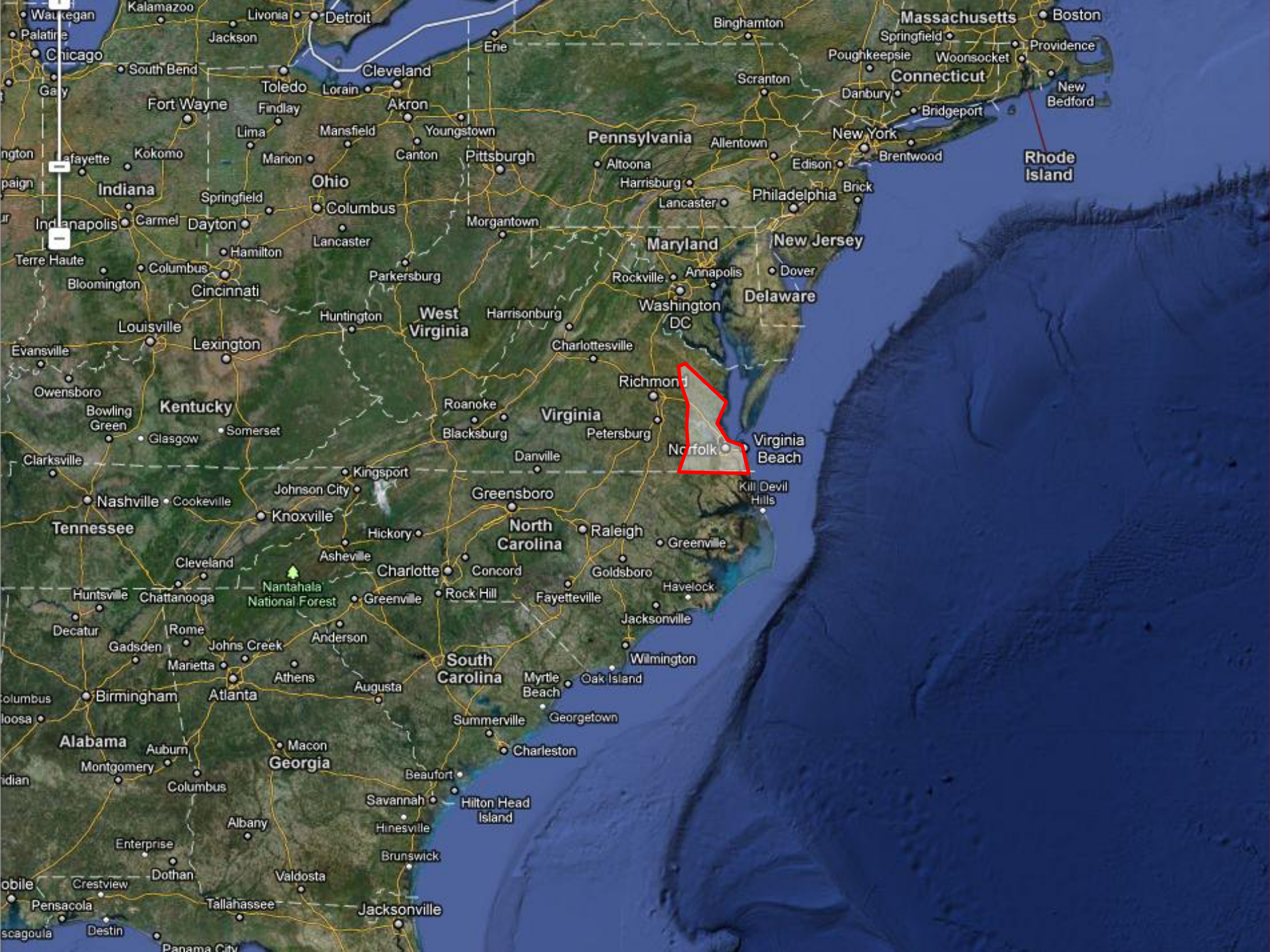


Assessing the Performance of Innovative Technologies for Treatment and Resource Recovery

Charles B. Bott, PhD, PE, BCEE
Director of Water Technology and Research
Hampton Roads Sanitation District





Rhode Island

Maryland

New Jersey

Delaware

West Virginia

Virginia

Norfolk

Virginia Beach

North Carolina

South Carolina

Georgia

Alabama

Tennessee

Kentucky

Indiana

Pennsylvania

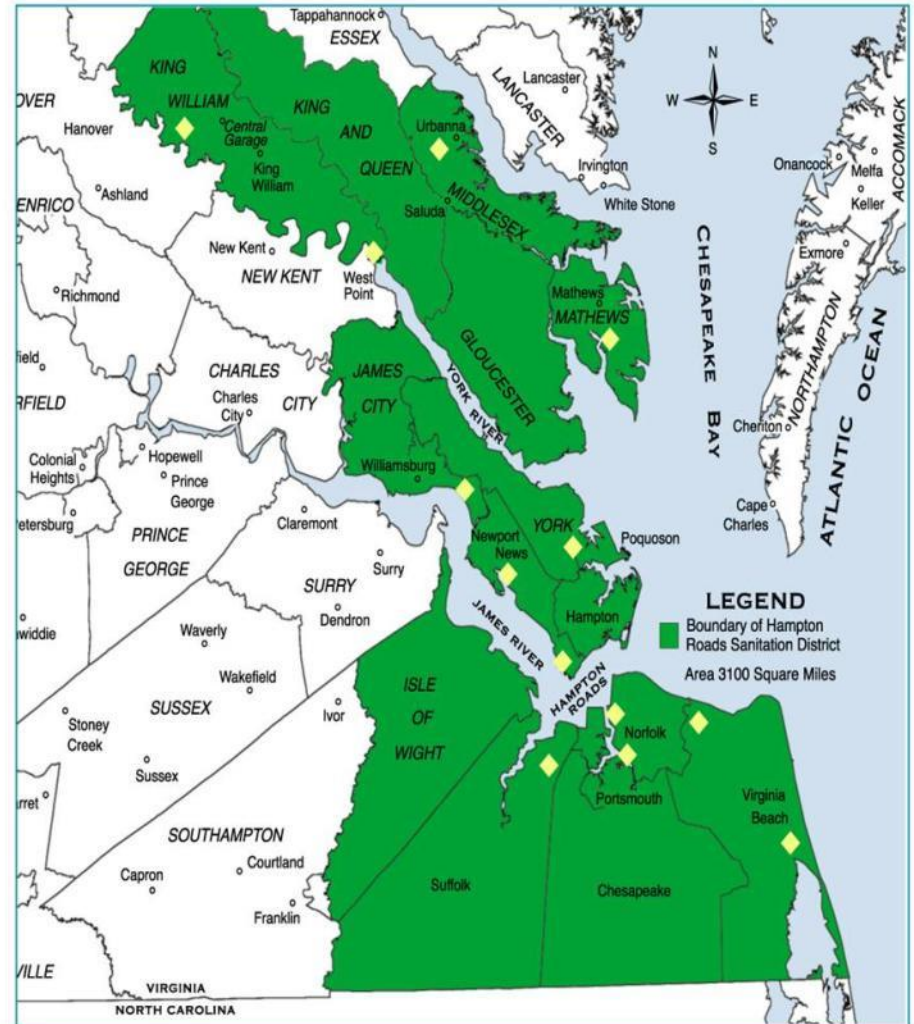
Connecticut

Massachusetts

Hampton Roads Sanitation District

- Created in 1940
- Serves 1.7 million people
- Includes 17 jurisdictions – 3,100 square miles
- 9 major plants, 4 small plants
- Capacity of 249 MGD

HRSD Service Area Map



◆ = treatment plant locations

The Challenges for HRSD

- ~\$750M in Nutrient Removal Upgrades by 2021
- Biosolids – strong reliance on old Multiple Hearth Incinerators
- ~\$2B in Consent Decreed Mandated Upgrades to Reduce Sanitary Sewer Overflows over 20 years
- ~\$1B Indirect Potable Reuse Initiative - Aquifer Replenishment at ~120 MGD by 2030

HRSD Rates are Increasing Dramatically

— Est Monthly Bill — Inflation Based Estimated Bill

\$80.00

Ted Henifin, HRSD General Manager:

“If the business case is good, and the risk has been reasonably managed, we must innovate our way out of this predicament. Rapid implementation of emerging technology is critical, and occasional failure is inevitable. We must accept some risk – we can’t afford not to.”

\$10.00

\$0.00

1991 1993 1995 1997 1999 2001 2003 2005 2007 2009 2011 2013 2015 2017 2019 2021 2023 2025 2027 2029 2031

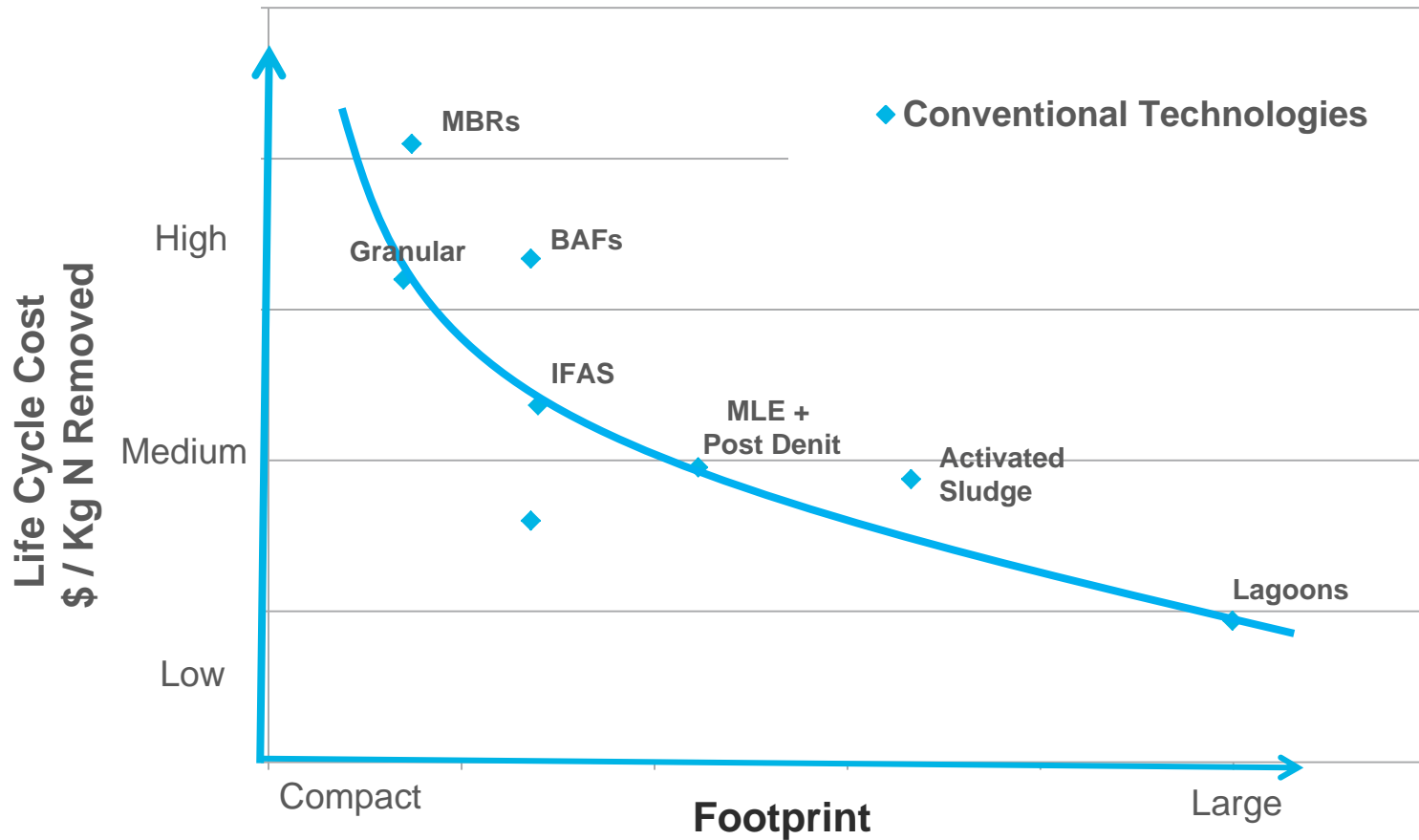
Technology Implementation at HRSD is Driven by:

- MINIMIZING Resource Utilization:

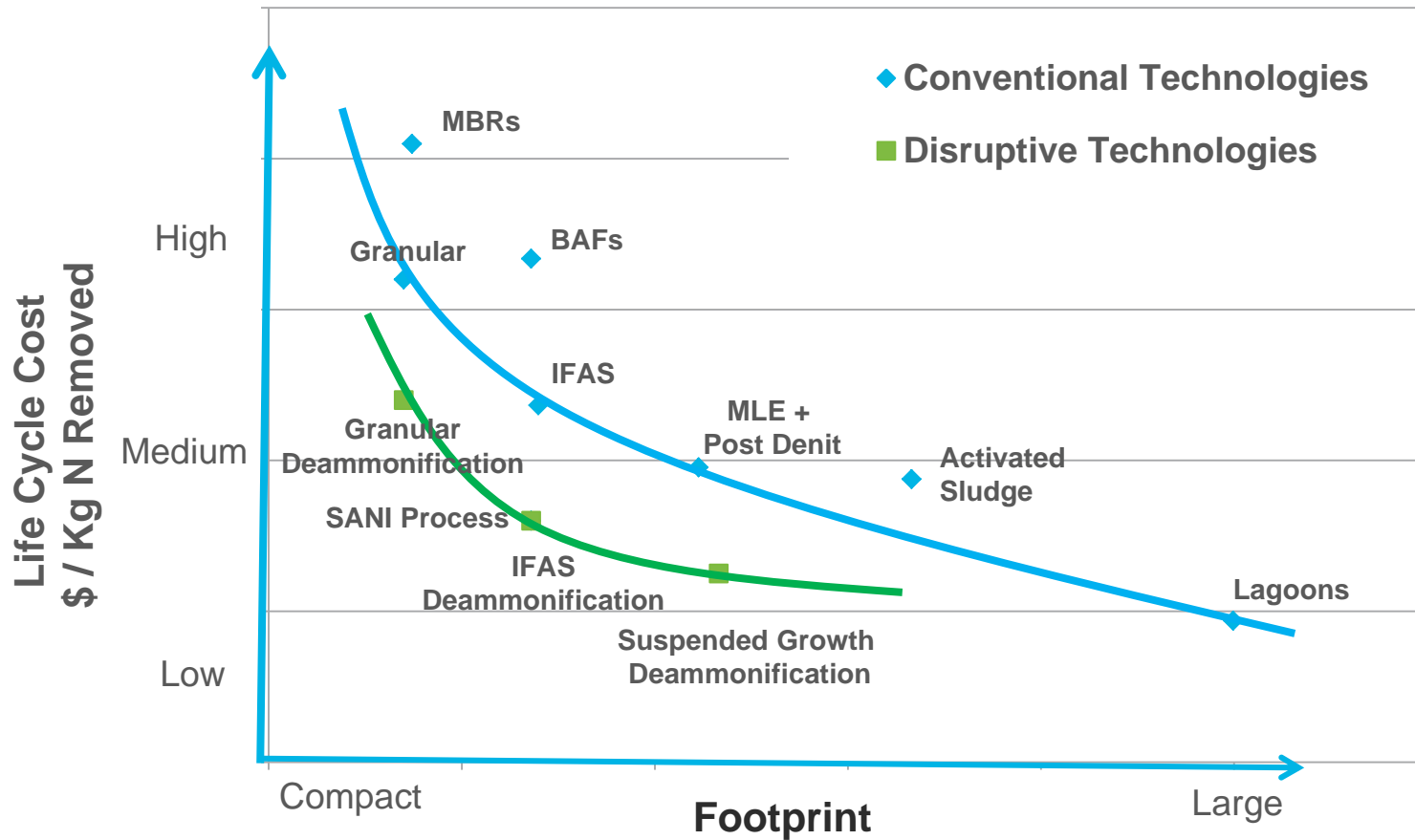
- Energy
- Chemicals
- Labor (operations, maintenance, instrumentation...)
- Concrete, footprint, land area

Intensification

Nitrogen Removal Technologies - Conventional



Nitrogen Removal - Intensified

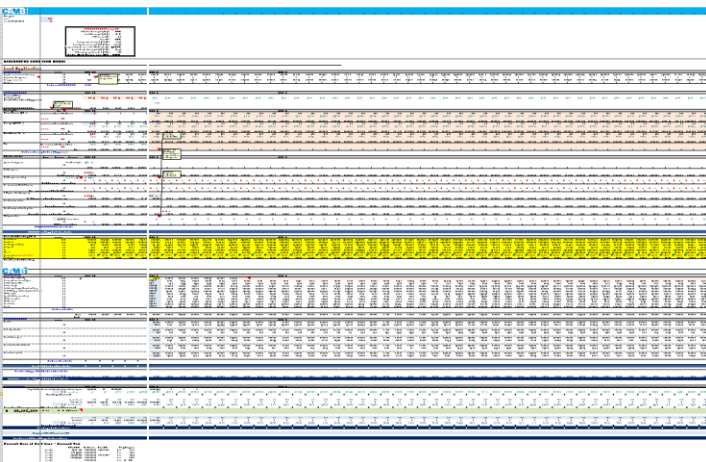


New Technology Evaluation

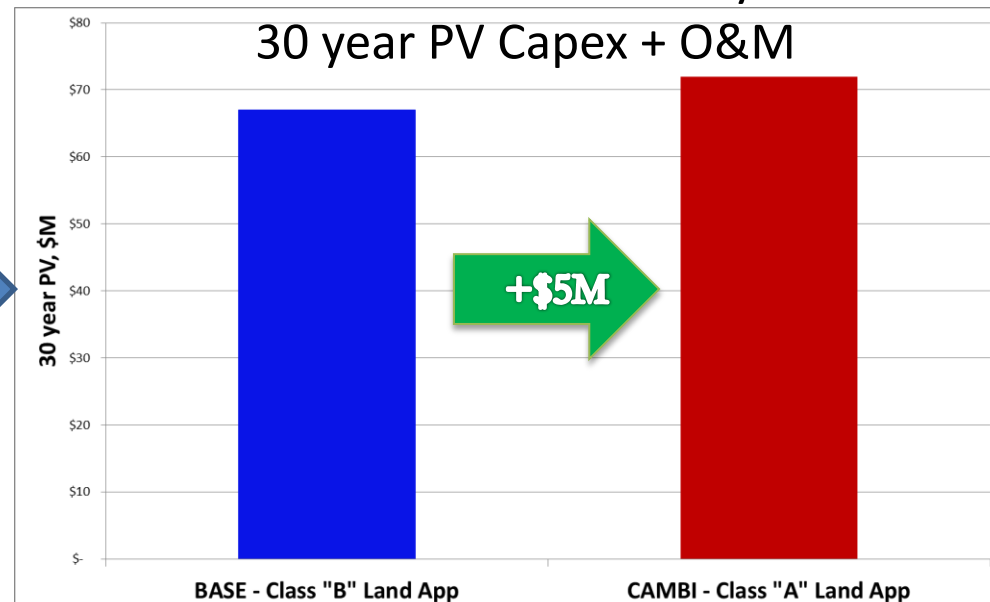
- Business case – must be reasonable for non-regulatory projects (capital is always limited)
- Travel to see new technologies is critical
- Pilot test, only if needed
- R&D participation manages risk of new technology
- Learn from the experience of others (even outside the US)

Business Case Analysis at HRSD

- Financial modeling
 - Completely in-house
 - Buy-in across departments
 - Team effort between Ops/R&D, Engineering, and Finance
 - Opportunity costs are carefully considered
 - TBL not quantified explicitly but considered
- Jay Bernas, PE, MBA – Director of Finance

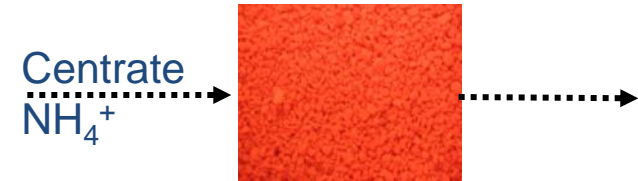


CAMBI BCE Summary

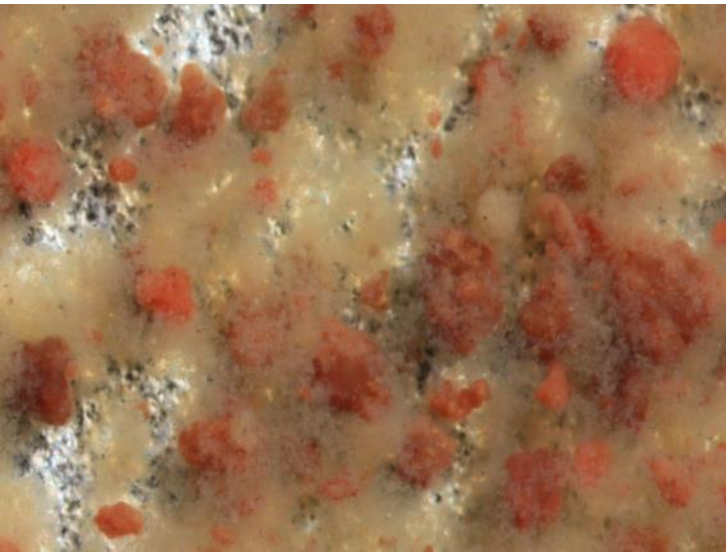


One-Step Sidestream Deammonification

- **SBR + Hydrocyclone Granular Sludge (DEMON)**
 - Strass, Austria
 - World Water Works, Inc.
- **Upflow Granular Sludge (CANON/ANAMMOX)**
 - Olburgen, Netherlands
 - Paques (NL)
- **Biofilm process (MBBR-style)**
 - ANITA Mox – Malmo, Sweden
 - AnoxKaldnes – Kruger - Veolia
 - Deammon -- Hattingen, Germany & Stockholm
 - Purac



Partial Nitritation and Anammox
- combined in a single reactor





ANAEROBIC
DIGESTION

DEWATERING

THICKENING

DEMON

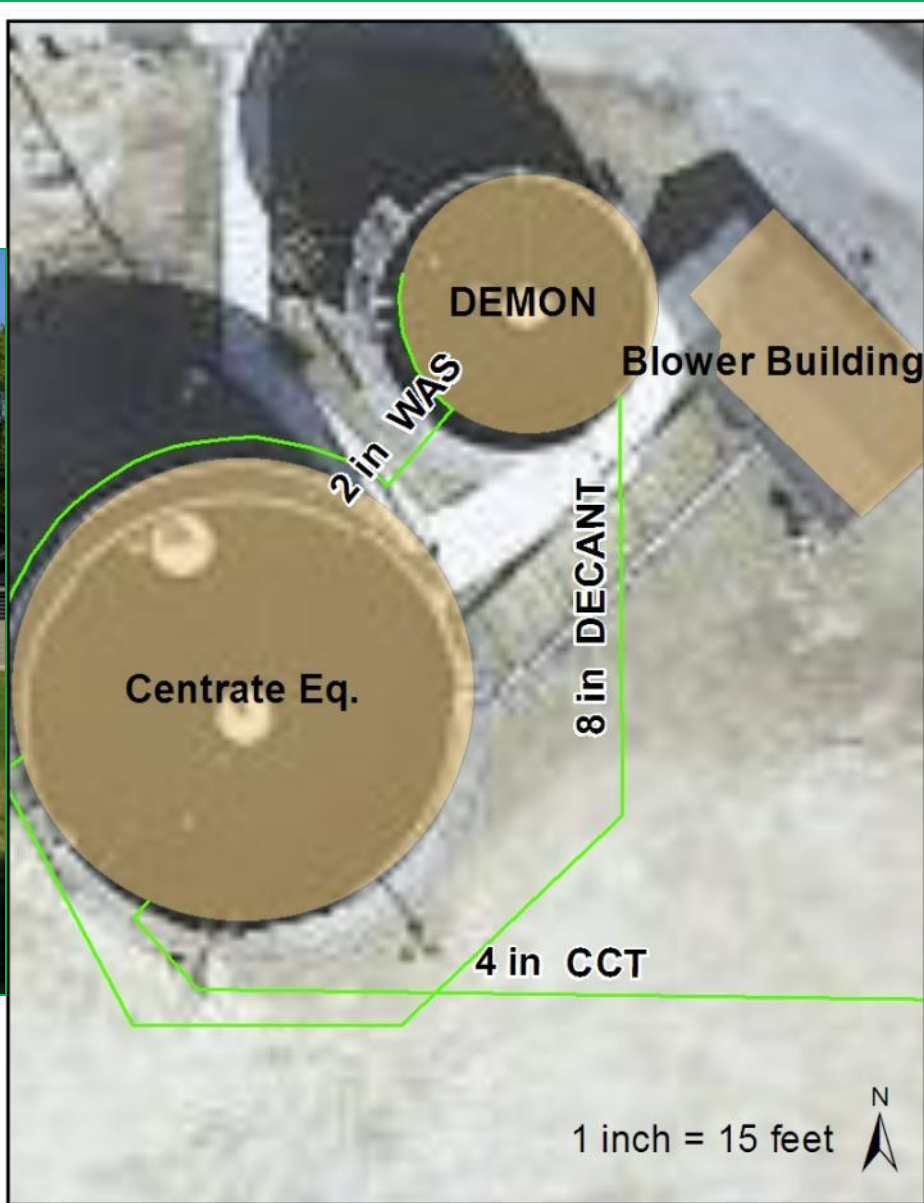
AERATION
BASINS

HEADWORKS

DENITE
FILTERS

DEMON at HRSD York River (15 MGD)

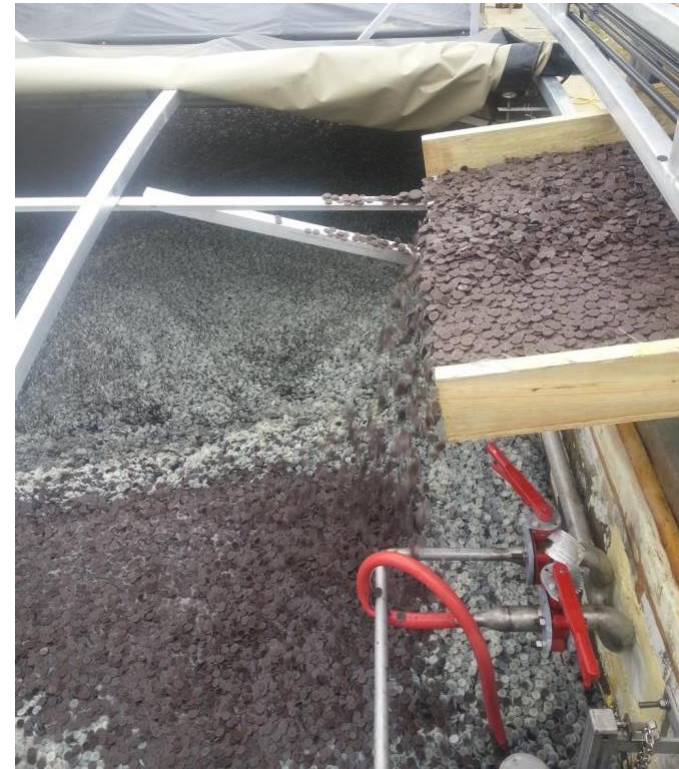
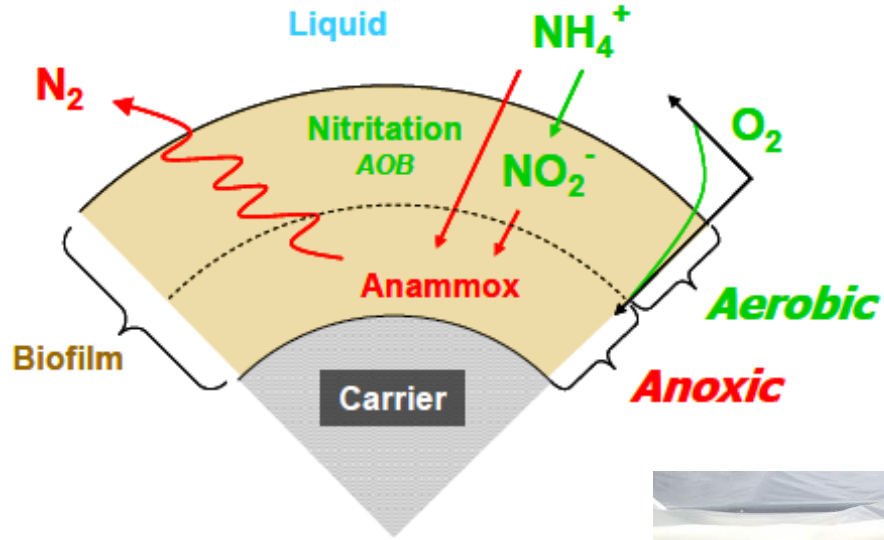
Implementation of DEMON at York River



AnitaMox at HRSD James River (20 MGD)



AnitaMox Sidestream Deammonification MBBR



New media
12/12/13



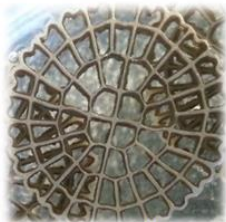
New media
2/26/14



New media
4/10/14



New media
7/15/14



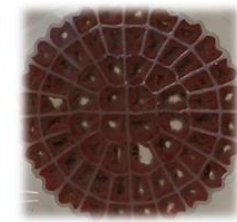
Seed media
12/12/13



Seed media
2/26/14

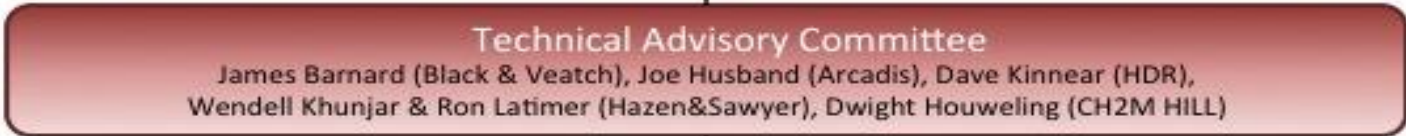
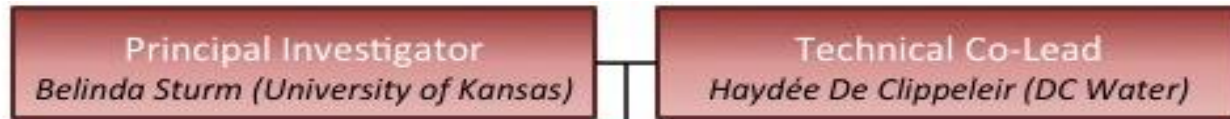


Seed media
4/10/14

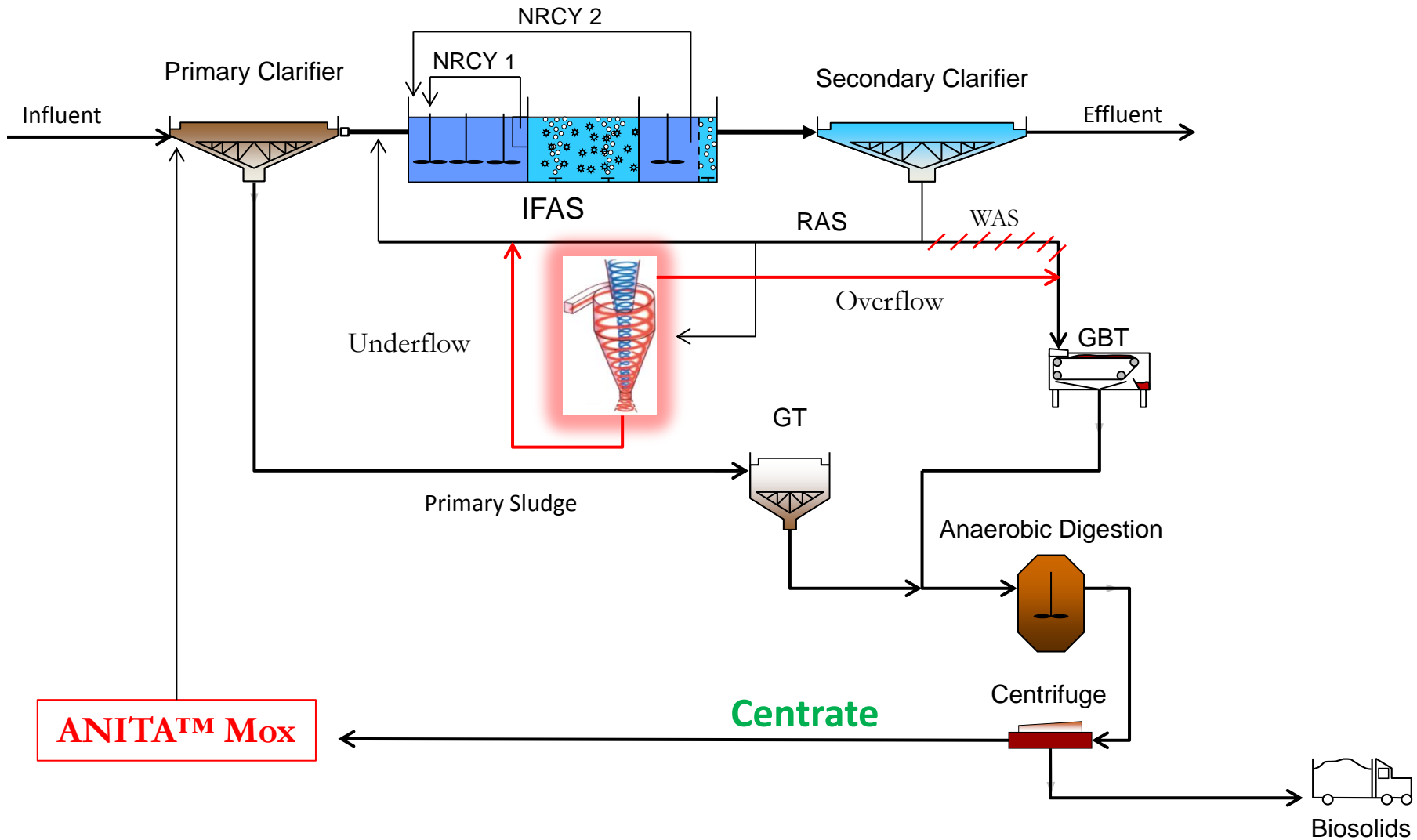


Seed media
7/15/14

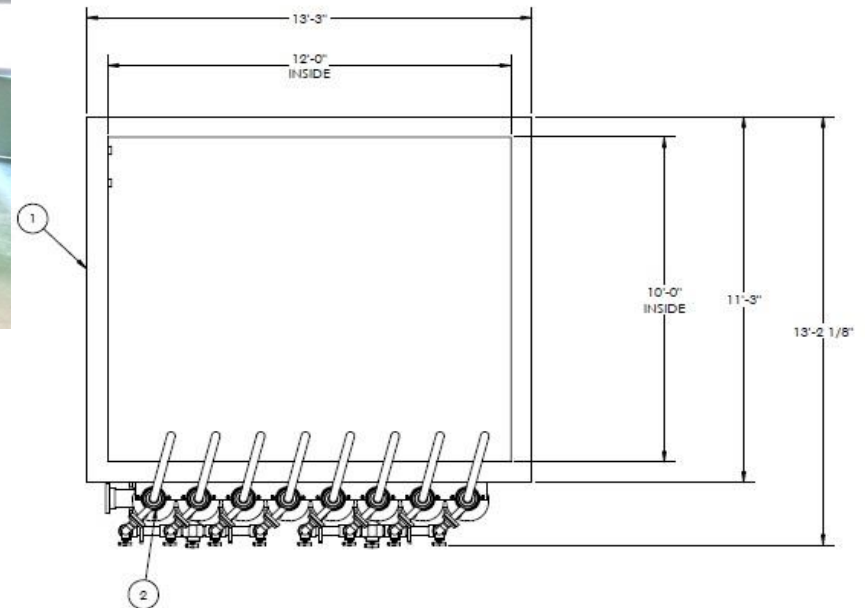
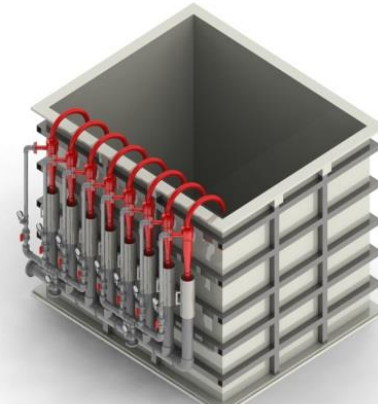
Granular Sludge Research



inDense[®] Implementation at James River

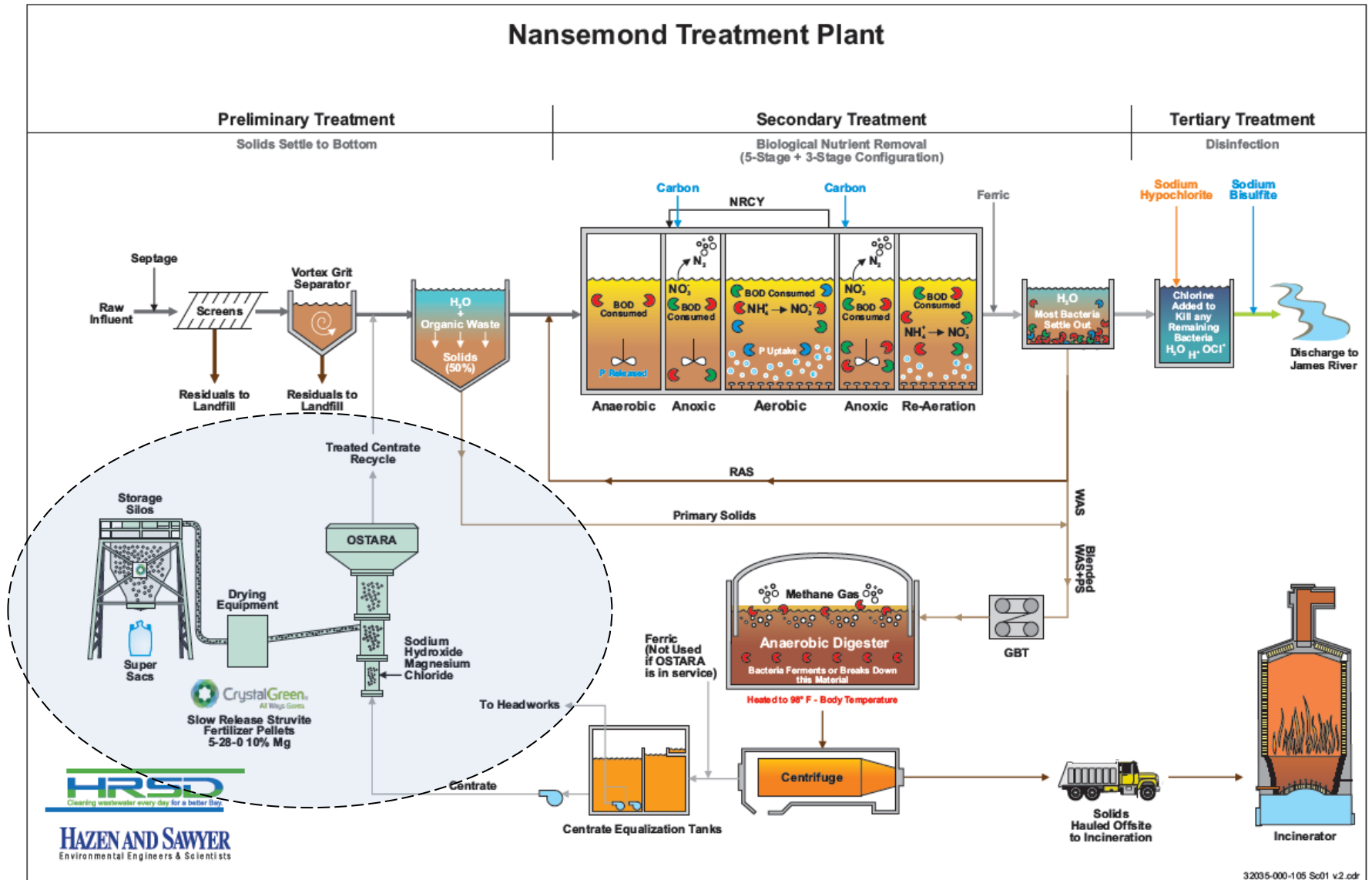


Hydrocyclone Installation

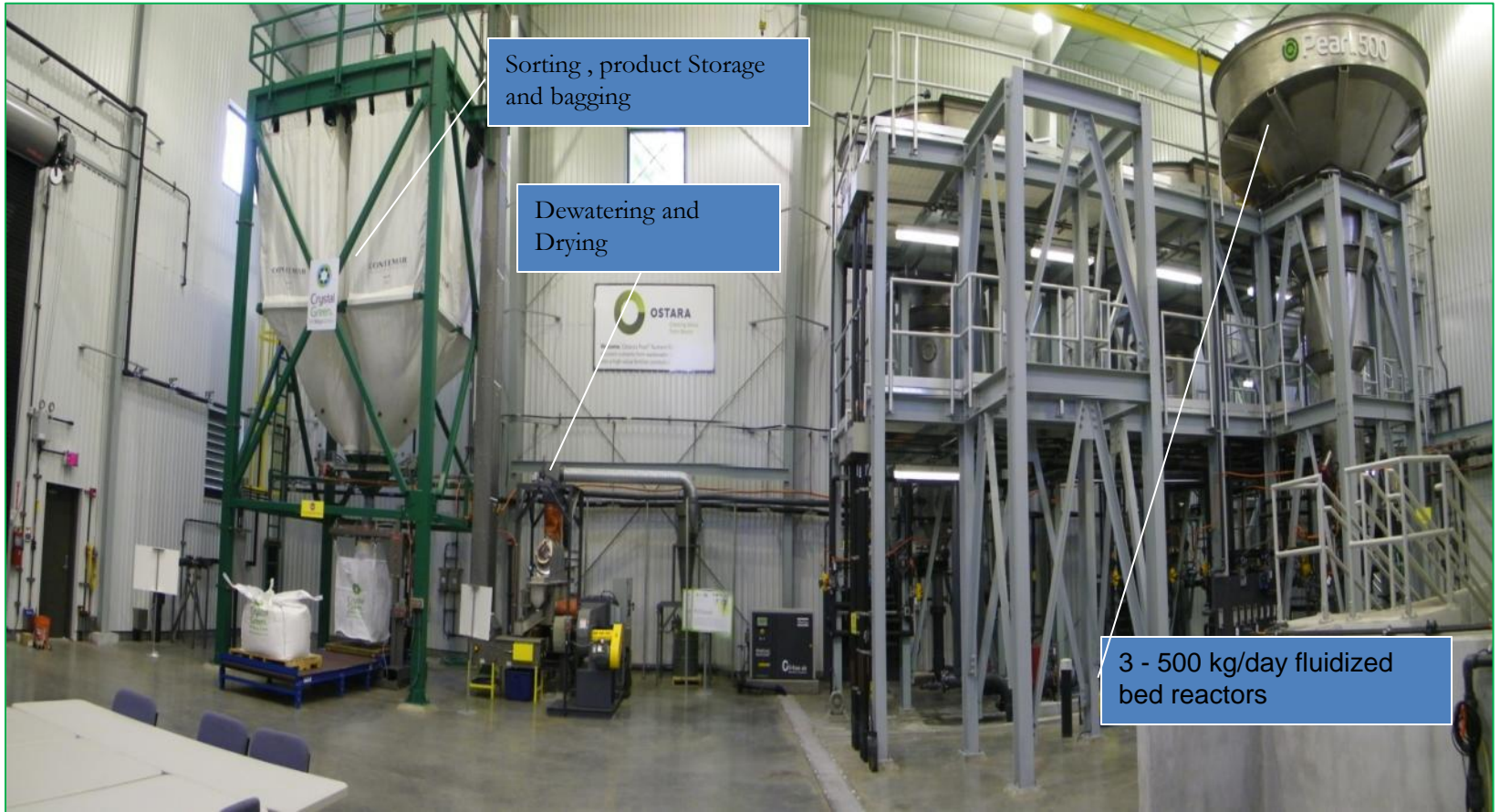


Nansemond Plant Process Flow Diagram

Nansemond Treatment Plant



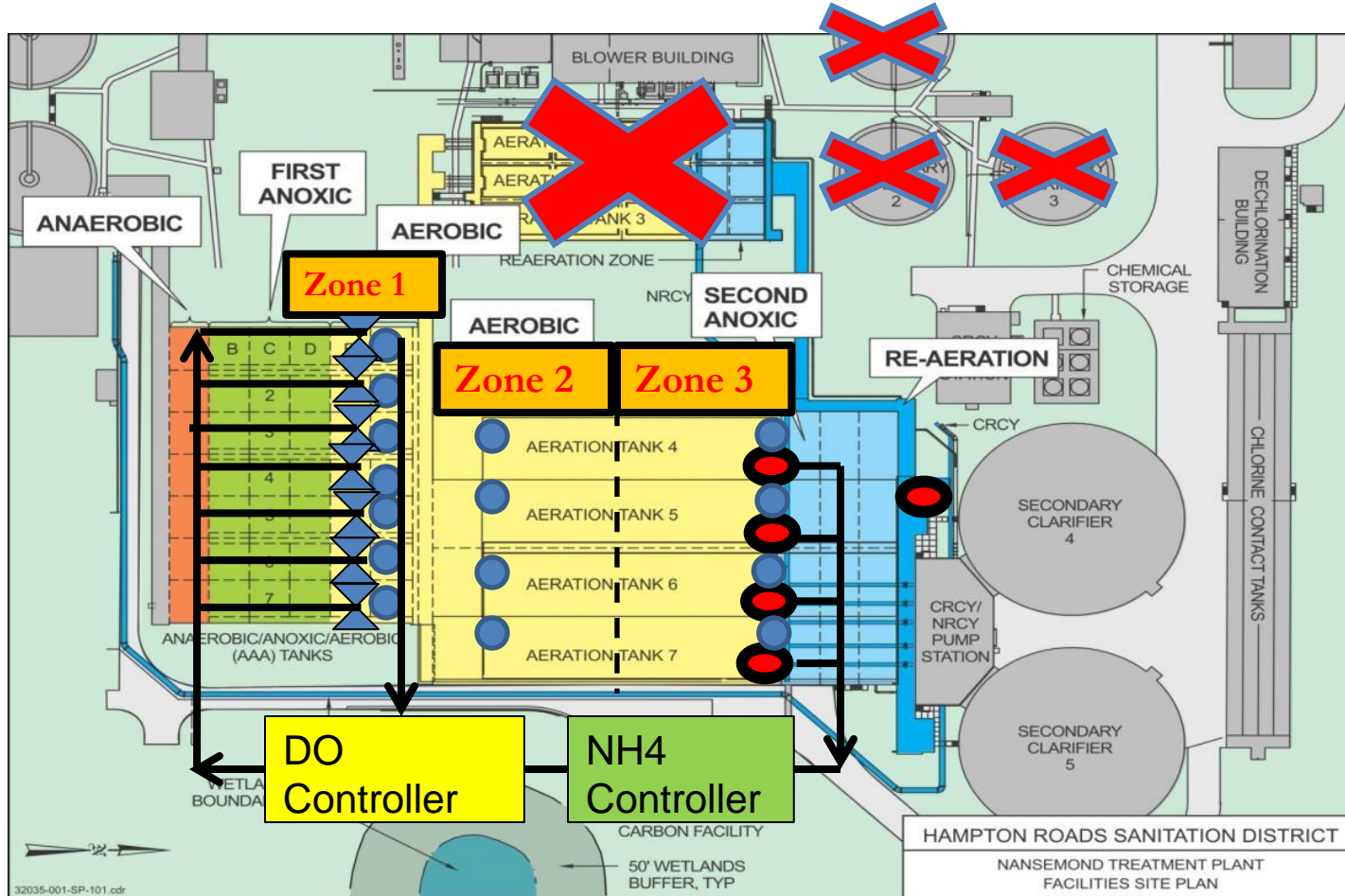
Struvite Recovery Facility



Struvite Recovery - Business Case Review

	Option 1 SideStream Treatment Cost Estimate	Option 2 Original Ostara Cost Estimate	Ostara CY 2013 Actual Costs	Ostara CY 2014 Projected Costs
Product Sales		165,000	65,300	111,900
Annual Operating Costs	(514,800)	(88,800)	(141,900)	(86,600)
Annual Debt Service		(425,300)	(425,300)	(425,300)
Net Annual Operating Costs	(559,000)	(349,100)	(501,900)	(400,000)

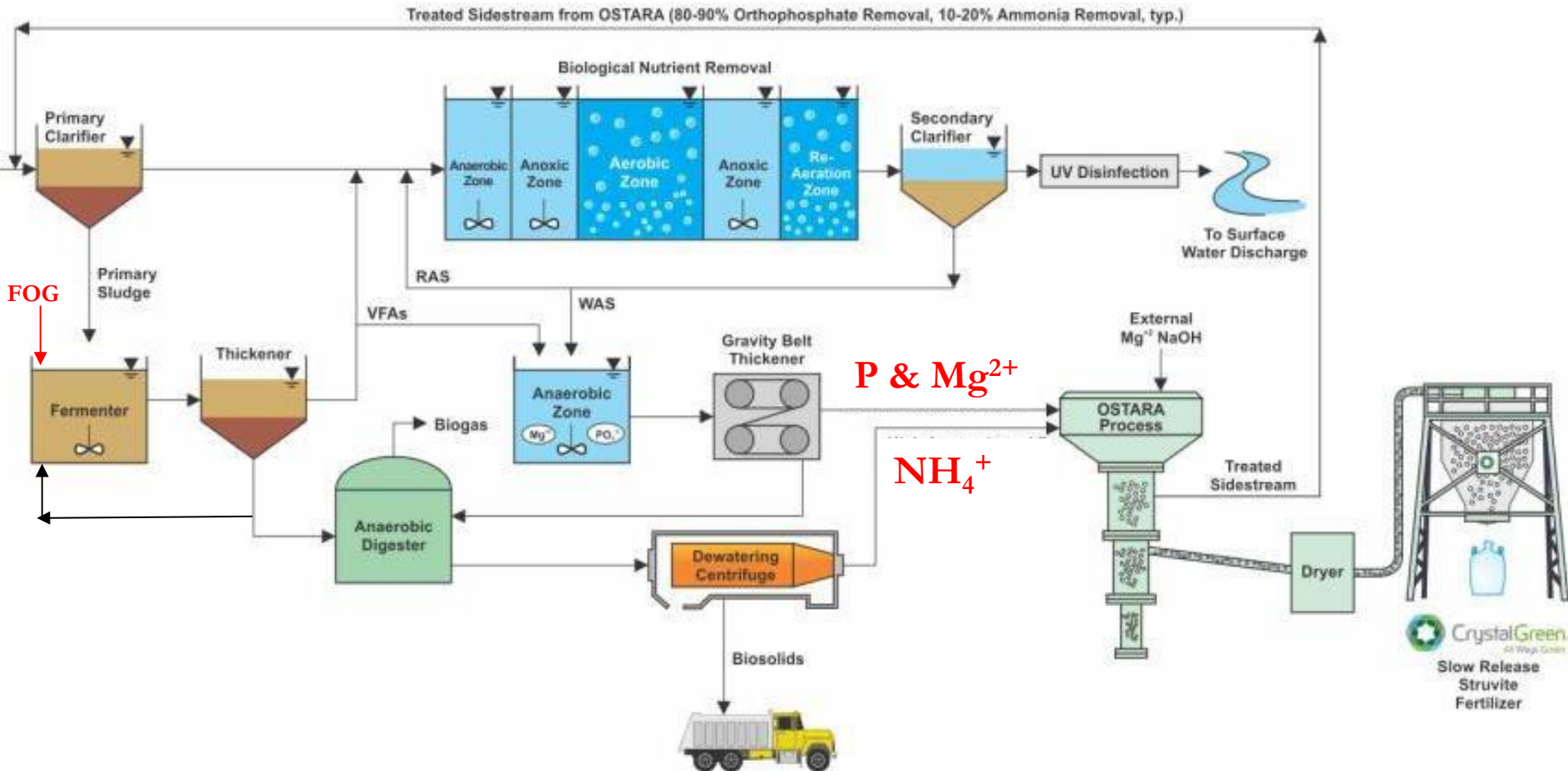
Ammonia Based Aeration Control



● Ammonia

● Dissolved Oxygen

Fermentation and WASSTRIP Evaluation for Nansmond Plant



Primary Sludge and FOG Fermentation



Short-Cut Nitrogen Removal Processes: Mainstream Nitrite Shunt & Deammonification

HRSD



dc water

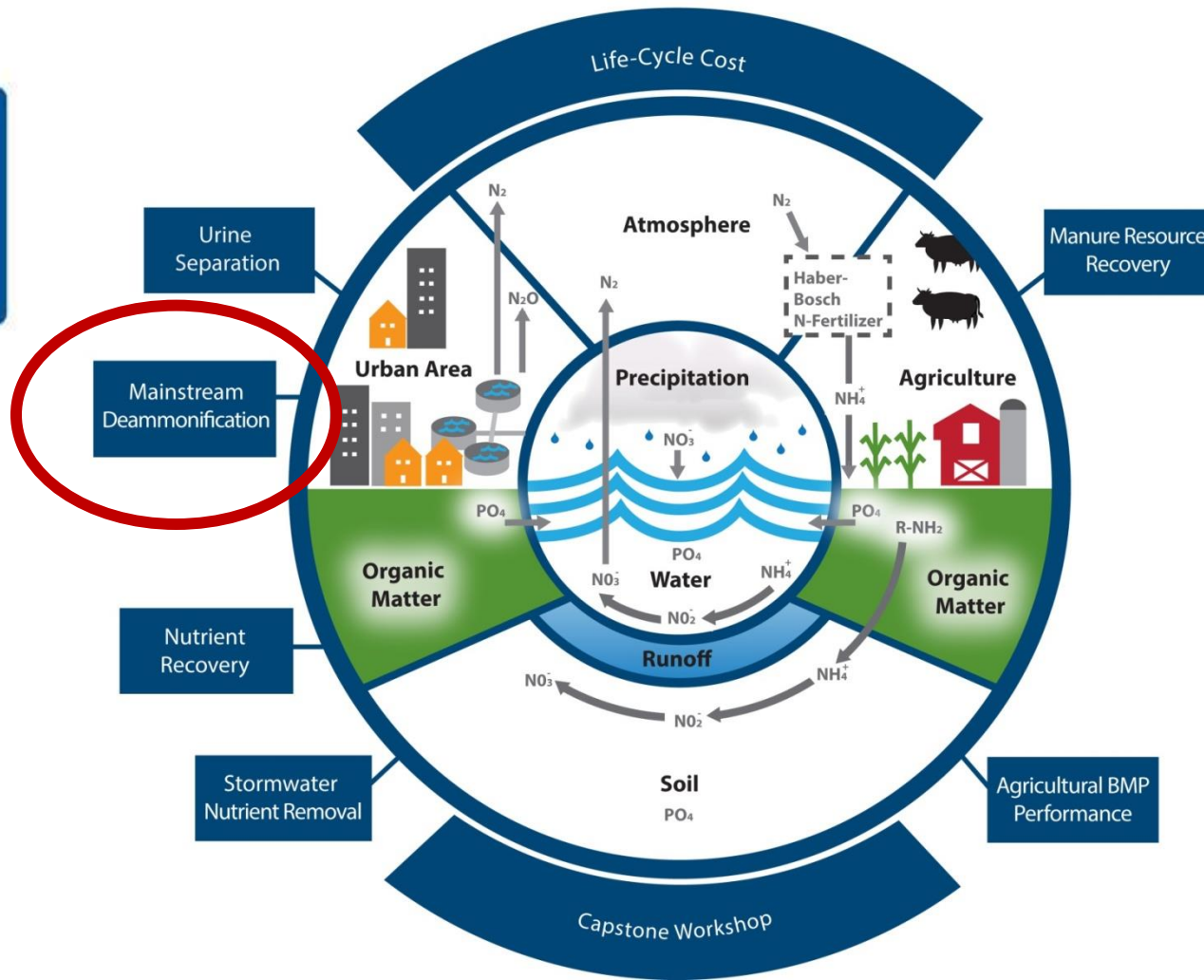


COLLABORATORS



Funding from EPA through grant to WERF

WERF's National Research Center
for Resource Recovery and Nutrient Management



Drivers for Mainstream Shortcut N Removal

- Eliminate External Carbon
- Energy
 - decreases aeration demand for N removal
 - decreases aerobic COD oxidation
 - diverts wastewater carbon to anaerobic digestion
- Intensification
 - carbon diversion = much smaller aeration tank volume required

Challenges

Management of populations

1. NOB out-selection (max. AerAOB rates)
 2. Anammox retention

Step 1 - Addition of A-Stage

- Controls C:N
- Maximizes C Recovery



Step 3 - Bioaugmentation of AOB and anammox to mainstream

Step 1 - Existing PST would be converted to A-Stage ST

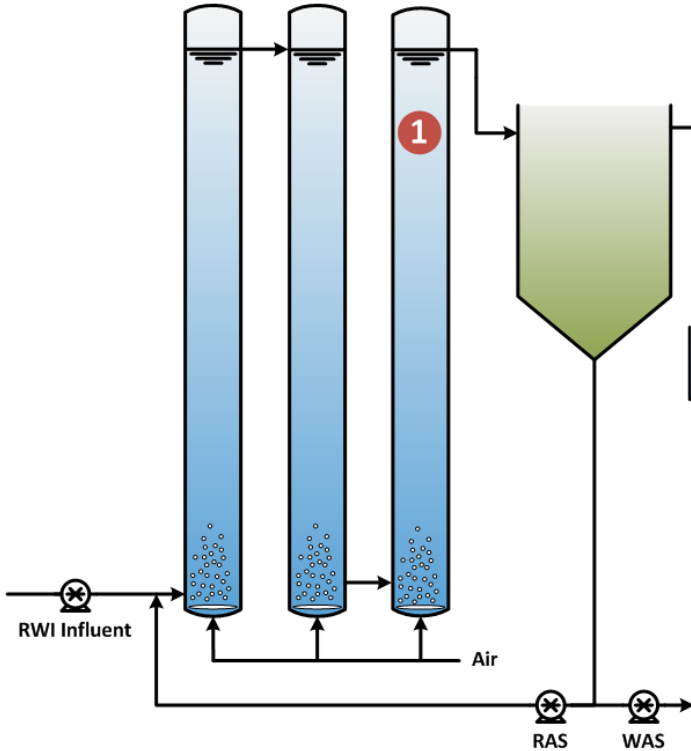
Step 2 - B-Stage

- Advanced aeration controls (e.g. AvN)
- SRT control
- Addition of mainstream anammox retention

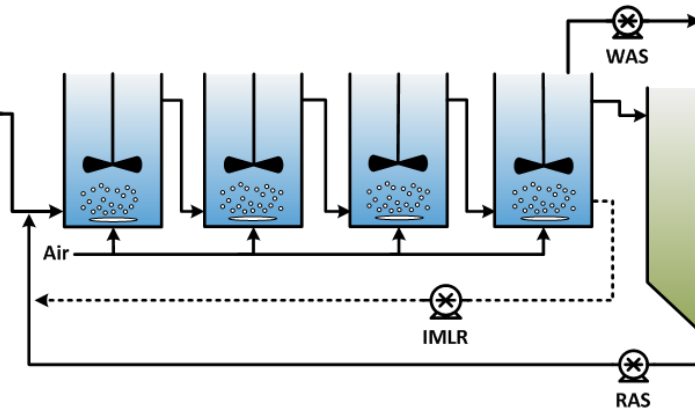


HRSD BNR Pilot Study (version 3)

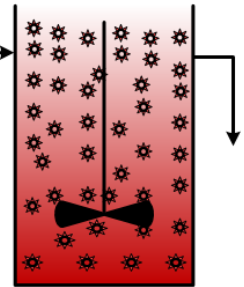
A-stage HRAS



B-stage AVN



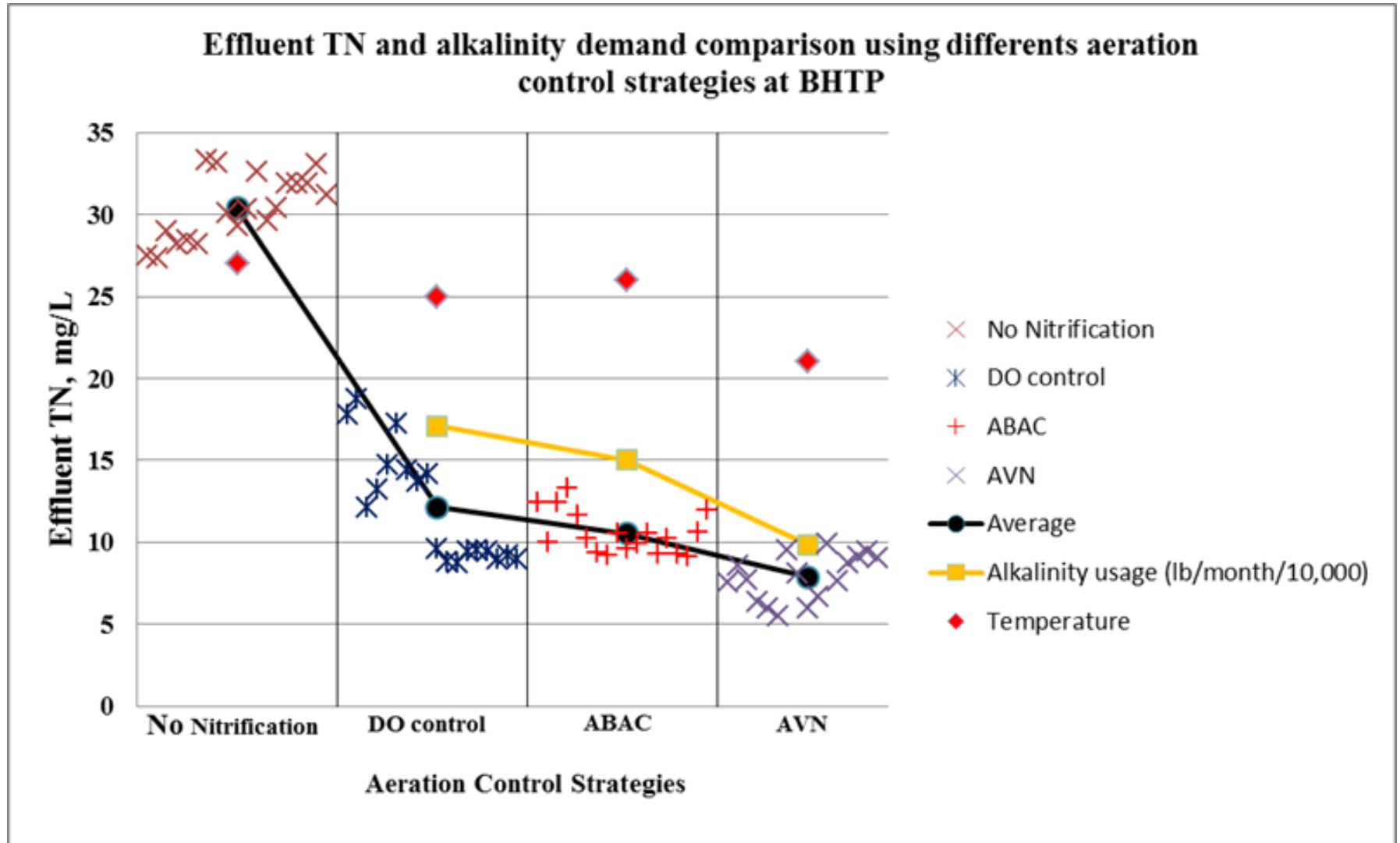
Anammox MBBR



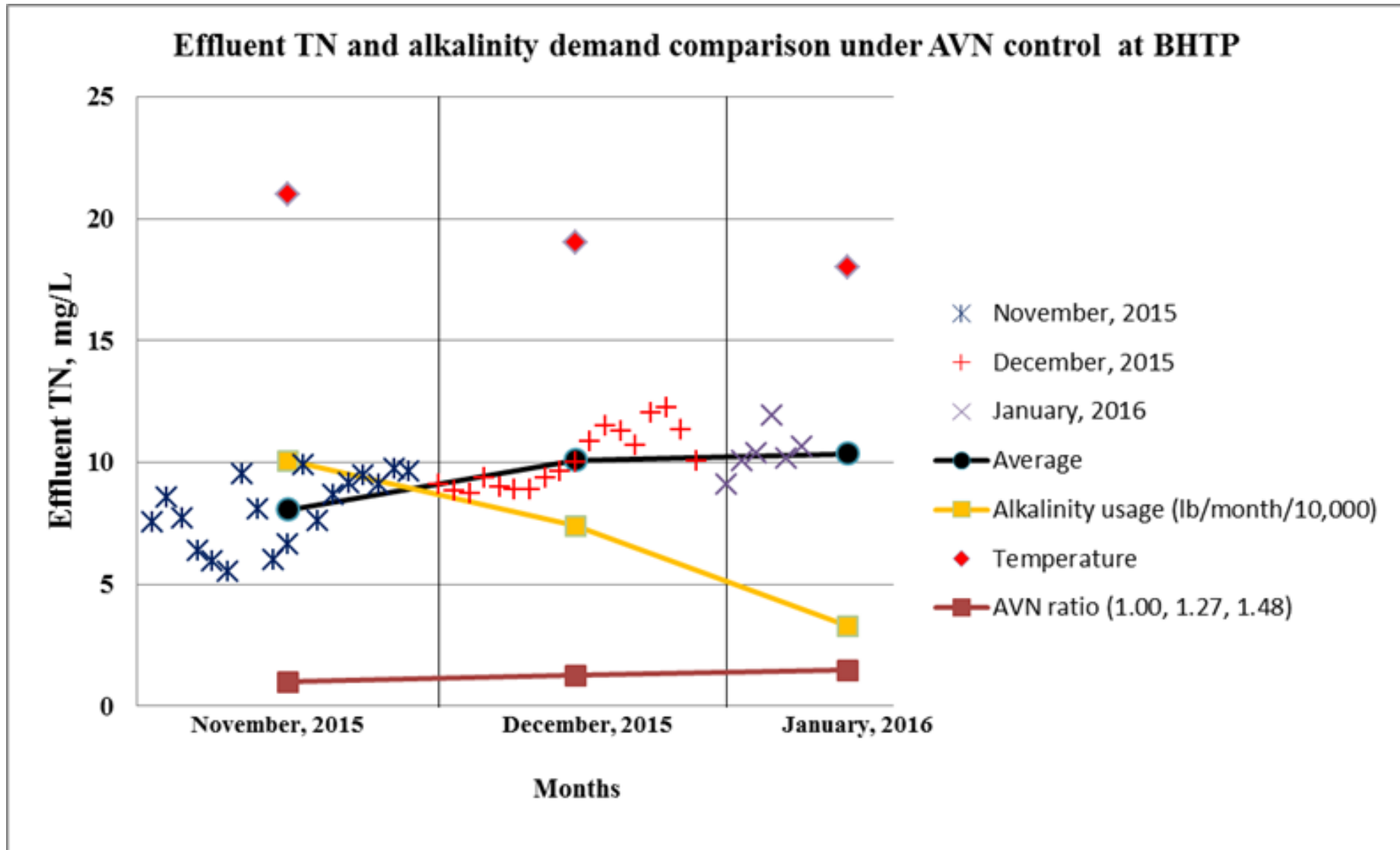
HRSD Boat Harbor (25 MGD)



AvN Control at Boat Harbor – Maximizes TN Removal & Minimizes Resource Utilization



AvN Control – Eliminates Caustic Addition



Final Thoughts...

- R&D program guides technology implementation
- And technology implementation guides R&D
- Technology testing/development:
 - Increases maturity
 - Provides experience
- University partnerships and graduate students are a HUGE resource
- New technology is implemented when:
 - Regulations drive it
 - Business case is clear
 - Maturity is reasonable (plug-and-play not required - perhaps not so for smaller utilities)

Questions?

Charles B. Bott

- cbott@hrsd.com
- 757-460-4228

